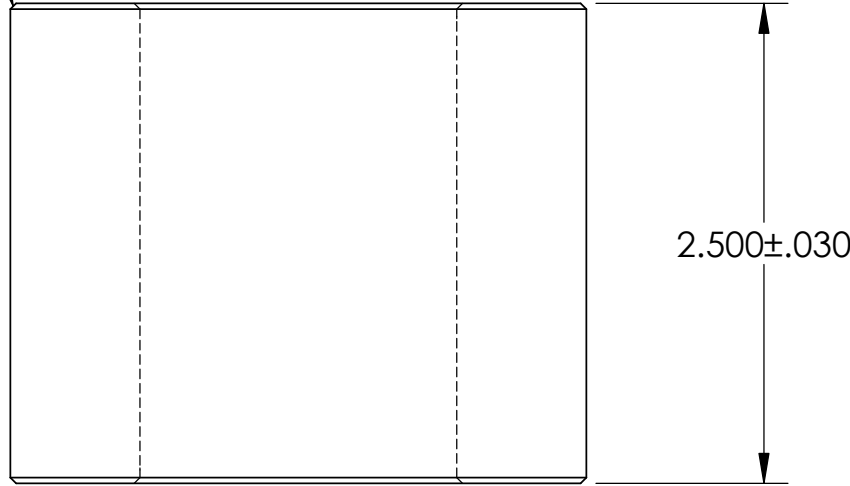


8 7 6 5 4 3 2 1

.03 X 45.00°  
TYP.  
4 PLACES



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

D

D

C

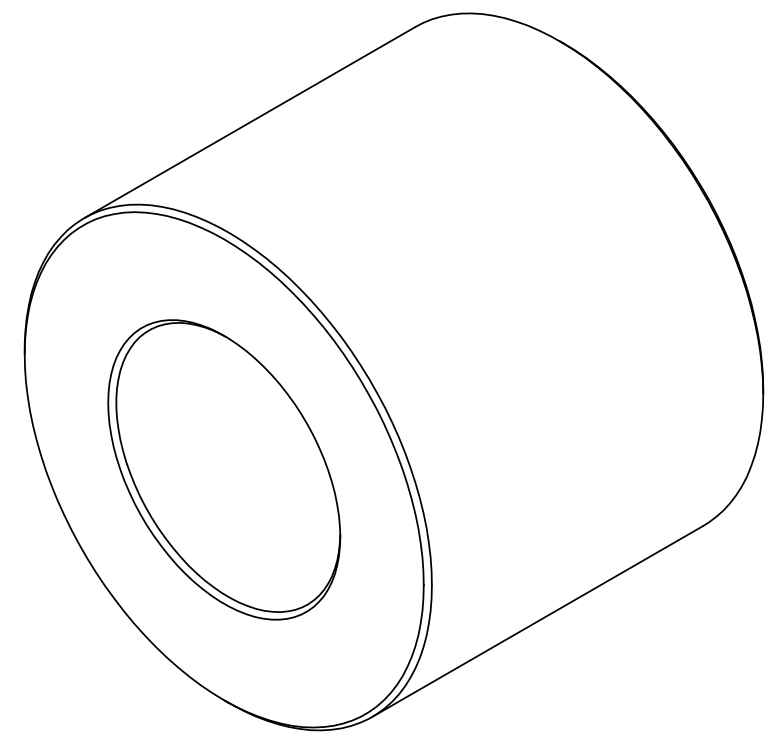
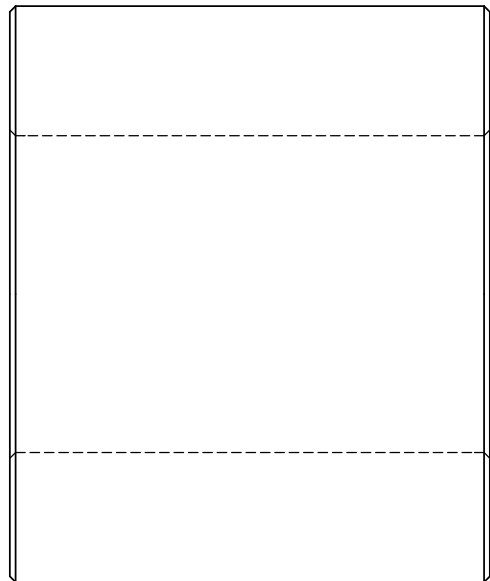
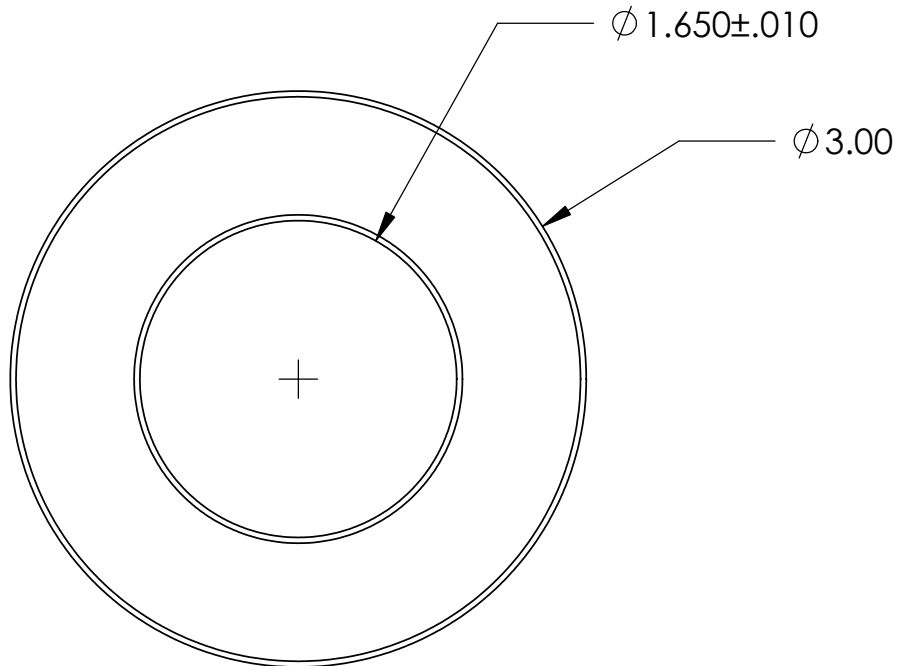
C

B

B

A

A



NOTE: 1. BUSHING TO BE CARBURIZED ON I.D. ONLY  
O.D. TO BE MASKED  
2. HARDEN I.D. TO 42-50 Rc 0.06 DEEP  
3. BUSHING O.D. TO BE WELDED AFTER HARDENING

**PROPRIETARY AND CONFIDENTIAL**  
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UNLESS OTHERWISE SPECIFIED:		DATE	NAME	KANAMAK HYDRAULICS, INC.	
DIMENSIONS ARE IN INCHES		DRAWN	04-29-03	IDP	TITLE: <b>BUSHING</b>
TOLERANCES:		CHECKED			
FRACTIONAL ±		ENG APPR.			
ANGULAR: MACH ± BEND ±		MFG APPR.			
TWO PLACE DECIMAL ± .06		Q.A.			SIZE <b>B</b> DWG. NO. 810631 REV
THREE PLACE DECIMAL ± .03		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:1 WEIGHT: SHEET 1 OF 1	
MATERIAL 1018/1020/1026					
NEXT ASSY	USED ON	FINISH			
APPLICATION					

8 7 6 5 4 3 2 1